STOCKTON ST.
B&H K.S. REG. (PRIN. PK.)
070 (PC)

Effective Date: March 15, 1981

FILTER SPECIFICATION FOR B&H K.S. REGULAR S.P.

FOR KDF-2/MULFI

COPY

For a 25.0mm Circumference Cigarette

Filter Rod - 4 Up, 80mm Length

Plug Maker - KDF-2

Tow - 3.3/44,000 #10; P.M. Material Code 05-588-A(EAST); 05-588-B(CEL)

Plasticizer - Pz. C-111-X @ 9% of Dry Weight; P.M. Material Code 05-832-A
4.99 gms/100 80mm Rods

KDF-2 Plug Wrap - Schweitzer 650/Ecusta 648; 26.5mm x 7000m;
P.M. Material Code 06-115-A

Glue Lines - Two

Type - Polymer 255-1JX; P.M. Material Code 61-007-A -OR Q.A. APPROVED EQUAL

KDF-2 Lap Adhesive - A-3 Hotmelt; P.M. Material Code 61-209-A
-OR Q.A. APPROVED EQUAL

Circumference - 24.55mm

Resistance to Draw - 80mm Rod - 11.00 inches of water (PDI)
25mm Plug - 3.50 inches of water

Dry Weight - 55.43 gms/100 80mm Rods

Dry Weight (W/GL) - 55.78 gms/100 80mm Rods

Wet Weight (W/GL) - 60.77 gms/100 80mm Rods

Combine 20mm Plug with 5mm Recess into a 100mm rod

Combining Paper - Milprint; 26.5mm x 2225m; P.M. Material Code 06-814-A

Circumference - 24.70mm

Adhesive - Amsco 229; P.M. Material Code 61-211-A -OR Q.A. APPROVED EQUAL

Prepared By: Debbie J. Morgan

Approved By: [signature]
/Operations Services

/dvd

This supersedes specification dated January 27, 1981. Reason for change:
Combining Paper changed from Milprint; 26.5mm x [illegible]; P.M. Material Code 06-813-A
to Milprint; 26.5mm x 2225m; P.M. Material Code 06-814-A.

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